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BIO003:

IND REV

Rev.: 1



Title:

Quality Improvement form

CONSTANT IMPOVEMENT IS A WAY OF LIFE

Complaints, defeciencies, defects, non-conformances, etc all have negative implications. Sometimes you find you are doing something quite well but there is abetter way to do it. So you reach for the "Preventative Action Request" or somesuch. How much better in one company where staff use an "Opportunity For Improvement Form". And you get a better feeling about it.

WHO CAN USE THIS FORM Anyone can initiate this form and must particularly do so for serious or recurring events.

NOT SURE? If you are not sure what to do at any time, talk to your Manager or the Quality Manager

HOW TO USE THE FORM

- 1. Please keep one matter per form and refer to other related matters so they can be found
- 2. Attach any relevant information and documents (number each page with the number of this form)
- 3. It is OK to refer do documentation PROVIDED IT CAN ALWAYS BE FOUND IN YOUR LOCATION
- 4. You do not need, for example to attach copies of controlled documents/procedures.
- 5. Everything you and other people do or decide should be properly recorded so that others can follow who did what
- 6. Everyone involved it responsible to ensure that improvements where required are dealt with promptly.

STEPS

- 7. Colelet any documentation or information relevant to the matter
- 8. Describe
 - a. The error or opportunity for improvement along with the suggested cause(s)
 - The immediate action needed if you can't (or think you don't have authority) refer to someone
 who does
 - c. Your suggestions for longer term action
- 9. Sign the form and ask your Supervisor to also sign to verify what you have done or suggested
- 10. Yellow copy will form a header page for a work file which will at all stages have all documentation memos etc

- a. ATTACHED
- b. RECORDED on yellow copy
- c. USED by you or passed to individual or teams who can help FOR COMPUTER OPPORTUNITIES, THE WORK FILE IS ALWAYS SENT TO QUALITY MANAGER.
- 11. ATTACHMENTS MUST ALWAYS HAVE
 - a. This form's ref number
 - b. Extra ID to cross reference it to the yellow copy
- 12. Green copy is sent to the Quality Manager.
- 13. Blue copy stays in the book for review by the team responsible
- 14. Fix it yourself or ask someone else and/or a team to help.
- 15. All involved should ensure proper records are kept in minutes and in the work file.
- 16. A regular team meeting in each location is required to
 - a. Formally review all improvement forms
 - b. make sure they are finalised in a reasonable time.

WHEN THE ISSUE IS IMPROVED

- 17. The person responsible for final action should complete the yellow copy in the place provided and send to
- 18. The initiator to sign to show she/he is happy the matter has been fixed to their satisfaction (have this verified) and send to
- 19. The local team responsible for improvements who should
- 20. CONTINUE to minute all actions & keep it on agenda until final audit complete
- 21. **Keep** the work file in a ring binder maintained for the purpose
- 22. Organise any retraining required and ensure training records are completed and sent
- 23. Arrange an audit of the final action taken after it has been in place for a practical time (no more than 30 days)
- 24. **Review** the audit results and initiate any further action as a separate issue
- 25. **Update** the yellow and blue copies as provided / required
- 26. **Send** a copy of the final yellow copy to Quality Manager along with audit form
- 27. **File** after checking, the completed work file sequentially in a binder so it can be easily retrieved for audit purposes

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"OPPORTUNITY FOR IMPROVEMENT" Form

Description of customer service erroropportunity for improvement attached				Pages
Immediate action taken attached				Pages
Longer term action suggested attached Pages				
Initiator	Verified			
Action taken to prevent recurrence attached	Pages	People invo	lved	Date
Final action taken attached Quality Manager only:				Pages
	Verified (Initiate	or)		
Audit ref	Confirmation team meeting date			

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